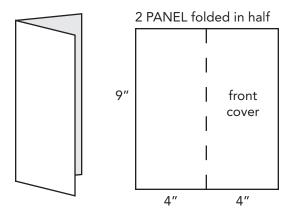
COMMON FOLDS & FOLDING ALLOWANCES - 4 X 9 LAYOUTS

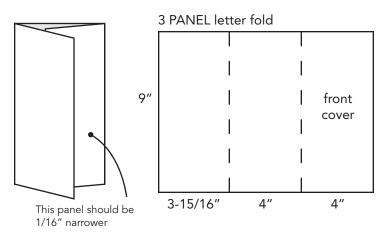
Single Fold

No allowance necessary



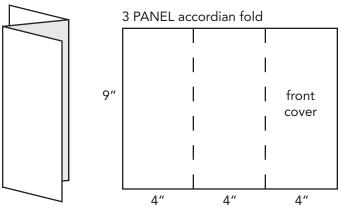
Letter Fold

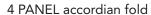
Two outside panels: Full size. Inside panel: 1/16" narrower

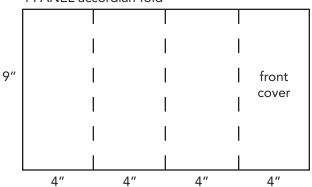


Accordian or Z-fold

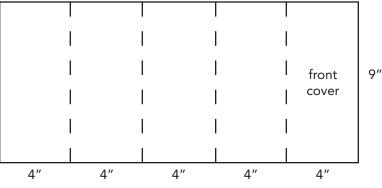
No allowance necessary







5 PANEL accordian fold



Right Angle to Letter Fold

No allowance necessary

6 PANEL right angle to letter fold

